SECTION 072100 - THERMAL INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Foam-plastic board insulation.
   2. Glass-fiber board insulation.

B. Related Sections:
   1. Division 04 Section "Unit Masonry" for insulation installed in cavity walls and masonry cells.
   2. Division 09 Section(s) "Gypsum Board Shaft Wall Assemblies" for installation in wood- and metal-framed assemblies of insulation specified by referencing this Section.

1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for each product.

C. Research/Evaluation Reports: For foam-plastic insulation, from ICC-ES.

1.4 QUALITY ASSURANCE

A. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Protect insulation materials from physical damage and from deterioration due to moisture, soiling, and other sources. Store inside and in a dry location. Comply with manufacturer's written instructions for handling, storing, and protecting during installation.
B. Protect foam-plastic board insulation as follows:

1. Do not expose to sunlight except to necessary extent for period of installation and concealment.
2. Protect against ignition at all times. Do not deliver foam-plastic board materials to Project site before installation time.
3. Quickly complete installation and concealment of foam-plastic board insulation in each area of construction.

PART 2 - PRODUCTS

2.1 FOAM-PLASTIC BOARD INSULATION

A. Extruded-Polystyrene Board Insulation: ASTM C578-09e1, of type and minimum compressive strength indicated below, with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, per ASTM E 84.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   a. DiversiFoam Products.
   b. Dow Chemical Company (The).
   c. Owens Corning.
   d. Pactiv Building Products.

2. Type X, 15 psi (104 kPa).
3. Type IV, 25 psi (173 kPa).
4. Type VI, 40 psi (276 kPa).
5. Type VII, 60 psi (414 kPa).
6. Type V, 100 psi (690 kPa).

B. Foil-Faced, Polyisocyanurate Board Insulation: ASTM C 1289-08, Type I, Class 1 or Class 2, with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, per ASTM E 84.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   b. Dow Chemical Company (The).
   c. Rmax, Inc.

C. Adhesive for Bonding Insulation: Product with demonstrated capability to bond insulation securely to substrates without damaging insulation and substrates.
2.2 GLASS-FIBER BOARD INSULATION

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. CertainTeed Corporation.
2. Johns Manville.
4. Owens Corning.

B. Unfaced, Flexible Glass-Fiber Board Insulation: ASTM C 612, Type IA; ASTM C 553, Types I, II, and III; or ASTM C 665, Type I; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively, per ASTM E 84, passing ASTM E 136 for combustion characteristics.

1. Nominal density of 1.0 lb/cu. ft. (16 kg/cu. m), thermal resistivity of 3.7 deg F x h x sq. ft./Btu x in. at 75 deg F (25.7 K x m/W at 24 deg C).
2. Nominal density of not less than 1.5 lb/cu. ft. (24 kg/cu. m) or more than 1.7 lb/cu. ft. (27 kg/cu. m), thermal resistivity of 4 deg F x h x sq. ft./Btu x in. at 75 deg F (27.7 K x m/W at 24 deg C).

C. Foil-Faced, Flexible Glass-Fiber Board Insulation: ASTM C 612, Type IA or ASTM C 553, Types I, II, and III; faced on one side with foil-scrim-kraft vapor retarder; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively, per ASTM E 84.

1. Nominal density of 1.0 lb/cu. ft. (16 kg/cu. m), thermal resistivity of 3.7 deg F x h x sq. ft./Btu x in. at 75 deg F (25.7 K x m/W at 24 deg C).
2. Nominal density of not less than 1.5 lb/cu. ft. (24 kg/cu. m) or more than 1.7 lb/cu. ft. (27 kg/cu. m), thermal resistivity of 4 deg F x h x sq. ft./Btu x in. at 75 deg F (27.7 K x m/W at 24 deg C).

2.3 BAIT AND BLANKET INSULATION – NOTE: No glass – fiber blanket insulation to be used in ceiling Plenums.

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. CertainTeed Corporation.
2. Guardian Building Products, Inc.
3. Owens Corning.
4. Minimum density of 1.5 lb/cu. ft. (24 kg/cu. m), thermal resistivity of 6.2 deg F x h x sq. ft./Btu x in. at 75 deg F (43 K x m/W at 24 deg C).
5. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
PART 3 - EXECUTION

3.1 PREPARATION

A. Clean substrates of substances that are harmful to insulation or vapor retarders, including removing projections capable of puncturing vapor retarders, or that interfere with insulation attachment.

3.2 INSTALLATION, GENERAL

A. Comply with insulation manufacturer's written instructions applicable to products and applications indicated.

B. Install insulation that is undamaged, dry, and unsoiled and that has not been left exposed to ice, rain, or snow at any time.

C. Extend insulation to envelop entire area to be insulated. Cut and fit tightly around obstructions and fill voids with insulation. Remove projections that interfere with placement.

D. Provide sizes to fit applications indicated and selected from manufacturer's standard thicknesses, widths, and lengths. Apply single layer of insulation units to produce thickness indicated unless multiple layers are otherwise shown or required to make up total thickness.

3.3 INSTALLATION OF BELOW-GRADE INSULATION

A. On vertical footing and foundation wall surfaces, set insulation units using adhesive recommended by the manufacturer recommended adhesive according to manufacturer's written instructions.

1. If not otherwise indicated, extend insulation a minimum of 24 inches (610 mm below exterior grade line.

B. On horizontal surfaces under slabs, loosely lay insulation units according to manufacturer's written instructions. Stagger end joints and tightly abut insulation units.

1. If not otherwise indicated, extend insulation a minimum of 24 inches (610 mm in from exterior walls.

3.4 INSTALLATION OF CAVITY-WALL INSULATION

A. Foam-Plastic Board Insulation: Install pads of adhesive spaced approximately 24 inches (610 mm) o.c. both ways on inside face, and as recommended by manufacturer. Fit courses of insulation between wall ties and other obstructions, with edges butted tightly in both directions. Press units firmly against inside substrates.

1. Supplement adhesive attachment of insulation by securing boards with two-piece wall ties designed for this purpose and specified in Division 04 Section "Unit Masonry."
B. Cellular-Glass Board Insulation: Install with closely fitting joints using attachment method according to manufacturer's written instructions.

3.5 INSTALLATION OF INSULATION FOR FRAMED CONSTRUCTION

A. Apply insulation units to substrates by method indicated, complying with manufacturer's written instructions. If no specific method is indicated, bond units to substrate with adhesive or use mechanical anchorage to provide permanent placement and support of units.

B. Foam-Plastic Board Insulation: Seal joints between units by applying adhesive, mastic, or sealant to edges of each unit to form a tight seal as units are shoved into place. Fill voids in completed installation with adhesive, mastic, or sealant as recommended by insulation manufacturer.

C. Glass-Fiber Blanket Insulation: Install in cavities formed by framing members according to the following requirements:

1. Use insulation widths and lengths that fill the cavities formed by framing members. If more than one length is required to fill the cavities, provide lengths that will produce a snug fit between ends.
2. Place insulation in cavities formed by framing members to produce a friction fit between edges of insulation and adjoining framing members.
3. Maintain 3-inch (76-mm) clearance of insulation around recessed lighting fixtures not rated for or protected from contact with insulation.
4. Install eave ventilation troughs between roof framing members in insulated attic spaces at vented eaves.
5. For metal-framed wall cavities where cavity heights exceed 96 inches (2438 mm), support unfaced blankets mechanically and support faced blankets by taping flanges of insulation to flanges of metal studs.
6. For wood-framed construction, install blankets according to ASTM C1320 and as follows:
   a. With faced blankets having stapling flanges, secure insulation by inset, stapling flanges to sides of framing members.
   b. With faced blankets having stapling flanges, lap blanket flange over flange of adjacent blanket to maintain continuity of vapor retarder once finish material is installed over it.
7. Vapor-Retarder-Faced Blankets: Tape joints and ruptures in vapor-retarder facings, and seal each continuous area of insulation to ensure airtight installation.
   a. Exterior Walls: Set units with facing placed toward as indicated on Drawings.
   b. Interior Walls: Set units with facing placed as indicated on Drawings.

3.6 INSTALLATION OF INSULATION IN CEILINGS FOR SOUND ATTENUATION

A. Where blankets or batts are indicated for sound attenuation above ceilings, install blanket insulation over entire ceiling area in thicknesses indicated. Extend insulation 48 inches (1219 mm) up either side of partitions use only.
3.7 PROTECTION

A. Protect installed insulation and vapor retarders from damage due to harmful weather exposures, physical abuse, and other causes. Provide temporary coverings or enclosures where insulation is subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.

END OF SECTION 072100
SECTION 076200 - SHEET METAL FLASHING AND TRIM

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Manufactured Products:
   a. Manufactured through-wall flashing and counterflashing.
   b. Manufactured reglets and counterflashing.

2. Formed Products:
   a. Formed roof drainage sheet metal fabrications.
   b. Formed low-slope roof sheet metal fabrications.
   c. Formed steep-slope roof sheet metal fabrications.
   d. Formed wall sheet metal fabrications.
   e. Formed equipment support flashing.
   f. Formed overhead-piping safety pans.

B. Related Sections:

1. Division 07 Section “Joint Sealants” for field-applied sheet metal flashing and trim sealants

1.3 PERFORMANCE REQUIREMENTS

A. General: Sheet metal flashing and trim assemblies as indicated shall withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Completed sheet metal flashing and trim shall not rattle, leak, or loosen, and shall remain watertight.

B. Fabricate and install roof edge flashing and copings capable of resisting the following forces according to recommendations in FMG Loss Prevention Data Sheet 1-49:

C. Thermal Movements: Provide sheet metal flashing and trim that allows for thermal movements from ambient and surface temperature changes.

   1. Temperature Change (Range): 120 deg F, ambient; 180 deg F material surfaces.
D. Water Infiltration: Provide sheet metal flashing and trim that do not allow water infiltration to the building interior

1.4 SUBMITTALS

A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each manufactured product and accessory.

B. Shop Drawings: Show fabrication and installation layouts of sheet metal flashing and trim, including plans, elevations, expansion-joint locations, and keyed details. Distinguish between shop- and field-assembled work. Include the following:
   1. Identification of material, thickness, weight, and finish for each item and location in Project.
   2. Details for forming sheet metal flashing and trim, including profiles, shapes, seams, and dimensions.
   3. Details for joining, supporting, and securing sheet metal flashing and trim, including layout of fasteners, cleats, clips, and other attachments. Include pattern of seams.
   4. Details of termination points and assemblies, including fixed points.
   5. Details of expansion joints and expansion-joint covers, including showing direction of expansion and contraction.
   6. Details of edge conditions, including eaves, ridges, valleys, rakes, crickets, and counterflashings as applicable.
   7. Details of special conditions.
   8. Details of connections to adjoining work.
   9. Detail formed flashing and trim

C. Samples for Initial Selection: For each type of sheet metal flashing, trim, and accessory indicated with factory-applied color finishes involving color selection.

D. Samples for Verification: For each type of exposed finish required, prepared on Samples of size indicated below:
   1. Sheet Metal Flashing: 12 inches long by actual width of unit, including finished seam and in required profile. Include fasteners, cleats, clips, closures, and other attachments.
   2. Trim, Metal Closures, Expansion Joints, Joint Intersections, and Miscellaneous Fabrications: 12 inches long and in required profile. Include fasteners and other exposed accessories.
   3. Accessories and Miscellaneous Materials: Full-size Sample.
   4. Anodized Aluminum Samples: Samples to show full range to be expected for each color required.

E. Warranty: Sample of special warranty.
1.5 QUALITY ASSURANCE

A. Fabricator Qualifications: Shop that employs skilled workers who custom fabricate sheet metal flashing and trim similar to that required for this Project and whose products have a record of successful in-service performance.

B. Sheet Metal Flashing and Trim Standard: Comply with SMACNA's "Architectural Sheet Metal Manual" unless more stringent requirements are specified or shown on Drawings.

C. Copper Sheet Metal Standard: Comply with CDA's "Copper in Architecture Handbook." Conform to dimensions and profiles shown unless more stringent requirements are indicated.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Do not store sheet metal flashing and trim materials in contact with other materials that might cause staining, denting, or other surface damage. Store sheet metal flashing and trim materials away from uncured concrete and masonry.

B. Protect strippable protective covering on sheet metal flashing and trim from exposure to sunlight and high humidity, except to the extent necessary for the period of sheet metal flashing and trim installation.

1.7 WARRANTY

A. Special Warranty on Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace sheet metal flashing and trim that shows evidence of deterioration of factory-applied finishes within specified warranty period.

1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
   a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
   b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
   c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.

2. Finish Warranty Period: 25 years from date of Substantial Completion.

1.8 COORDINATION

A. Coordinate installation of sheet metal flashing and trim with interfacing and adjoining construction to provide a leakproof, secure, and non corrosive installation.

PART 2 - PRODUCTS

2.1 SHEET METALS

A. General: Protect mechanical and other finishes on exposed surfaces from damage by applying a strippable, temporary protective film before shipping.
B. Aluminum Sheet: ASTM B 209 (ASTM B 209M), alloy as standard with manufacturer for finish required, with temper as required to suit forming operations and performance required.

2. Alclad Finish: Metallurgically bonded surfacing to both sides, forming a composite aluminum sheet with reflective luster.
4. Factory Prime Coating: Where painting after installation is indicated, pretreat with white or light-colored, factory-applied, baked-on epoxy primer coat; minimum dry film thickness of 0.2 mil (0.005 mm).
5. Clear Anodic Finish, Coil Coated: AAMA 611, AA-M12C22A41, Class I, 0.018 mm or thicker.
6. Color Anodic Finish, Coil Coated: AAMA 611, AA-M12C22A42/A44, Class I, 0.018 mm or thicker.
   a. Color: Match Architect's sample As selected by Architect from full range of industry colors and color densities.

C. Zinc-Tin Alloy-Coated Stainless-Steel Sheet: ASTM A 240/A 240M, Type 304, dead-soft, fully annealed stainless-steel sheet of minimum uncoated thickness indicated; coated on both sides with a zinc-tin alloy (50 percent zinc, 50 percent tin), with factory-applied gray preweathering.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
   a. Follansbee Steel; TCS II.

D. Zinc-Tin Alloy-Coated Copper Sheet: ASTM B 370, cold-rolled copper sheet, H00 temper, of minimum uncoated weight (thickness) indicated; coated on both sides with a zinc-tin alloy (50 percent zinc, 50 percent tin).

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
   a. Revere Copper Products, Inc.; FreedomGray.

2.2 UNDERLAYMENT MATERIALS

A. Polyethylene Sheet: 6-mil- (0.15-mm-) thick polyethylene sheet complying with ASTM D 4397.

B. Felt: ASTM D 226, Type II (No. 30), asphalt-saturated organic felt, nonperforated.

C. Self-Adhering, High-Temperature Sheet: Minimum 30 to 40 mils (0.76 to 1.0 mm) thick, consisting of slip-resisting polyethylene-film top surface laminated to layer of butyl or SBS-modified asphalt adhesive, with release-paper backing; cold applied. Provide primer when recommended by underlayment manufacturer.

2. Low-Temperature Flexibility: ASTM D 1970; passes after testing at minus 20 deg F.
3. Products: Subject to compliance with requirements, provide one of the following:
   a. Carlisle Coatings & Waterproofing Inc.; CCW WIP 300HT.
   c. Henry Company; Blueskin PE200 HT.
   d. Metal-Fab Manufacturing, LLC; MetShield.
   e. Owens Corning; WeatherLock Metal High Temperature Underlayment.

D. Slip Sheet: Building paper, 3-lb/100 sq. ft. minimum, rosin sized.

2.3 MISCELLANEOUS MATERIALS

A. General: Provide materials and types of fasteners, solder, welding rods, protective coatings, separators, sealants, and other miscellaneous items as required for complete sheet metal flashing and trim installation and recommended by manufacturer of primary sheet metal unless otherwise indicated.

B. Fasteners: Wood screws, annular threaded nails, self-tapping screws, self-locking rivets and bolts, and other suitable fasteners designed to withstand design loads and recommended by manufacturer of primary sheet metal.

   1. General: Blind fasteners or self-drilling screws, gasketed, with hex-washer head.

      a. Exposed Fasteners: Heads matching color of sheet metal using plastic caps or factory-applied coating.
      b. Blind Fasteners: High-strength aluminum or stainless-steel rivets suitable for metal being fastened.
      c. Spikes and Ferrules: Same material as gutter; with spike with ferrule matching internal gutter width.

   2. Fasteners for Zinc-Tin Alloy-Coated Copper Sheet: Copper, hardware bronze or Series 300 stainless steel.

   3. Fasteners for Aluminum Sheet: Aluminum or Series 300 stainless steel.

C. Solder:

   1. For Zinc-Tin Alloy-Coated: ASTM B 32, 100 percent tin.

D. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch (13 mm) wide and 1/8 inch (3 mm) thick.

E. Elastomeric Sealant: ASTM C 920, elastomeric polyurethane polymer sealant; low modulus; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.

F. Butyl Sealant: ASTM C 1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for hooked-type expansion joints with limited movement.
G. Epoxy Seam Sealer: Two-part, noncorrosive, aluminum seam-cementing compound, recommended by aluminum manufacturer for exterior nonmoving joints, including riveted joints.

H. Bituminous Coating: Cold-applied asphalt emulsion complying with ASTM D 1187.


2.4 MANUFACTURED SHEET METAL FLASHING AND TRIM

A. Through-Wall Ribbed Sheet Metal Flashing: Manufacture through-wall sheet metal flashing for embedment in masonry with ribs at 3-inch intervals along length of flashing to provide an integral mortar bond. Manufacture through-wall flashing with snaplock receiver on exterior face to receive counterflashing interlocking counterflashing on exterior face, of same metal as reglet.

1. Stainless Steel: 0.016 inch thick.
   a. Products: Subject to compliance with requirements, provide the following provide one of the following available products that may be incorporated into the Work include, but are not limited to, the following:
      1) Cheney Flashing Company; Cheney Flashing (Dovetail).
      3) Sandell Manufacturing Company, Inc.; Pre-Formed Metal Flashing.

B. Reglets: Units of type, material, and profile indicated, formed to provide secure interlocking of separate reglet and counterflashing pieces, and compatible with flashing indicated with factory-mitered and -welded corners and junctions with interlocking counterflashing on exterior face, of same metal as reglet.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

2. Basis-of-Design Product: Subject to compliance with requirements, provide product name or designation> or comparable product by one of the following:
   a. Cheney Flashing Company.
   b. Fry Reglet Corporation.
   c. Heckmann Building Products Inc.
   e. National Sheet Metal Systems, Inc.
   f. Sandell Manufacturing Company, Inc.

3. Material: Stainless steel, 0.019 inch thick Copper, 16 oz./sq. ft. Aluminum, 0.024 inch thick Galvanized steel, 0.022 inch thick.

4. Surface-Mounted Type: Provide with slotted holes for fastening to substrate, with neoprene or other suitable weatherproofing washers, and with channel for sealant at top edge.
5. Concrete Type: Provide temporary closure tape to keep reglet free of concrete materials, special fasteners for attaching reglet to concrete forms, and guides to ensure alignment of reglet section ends.

6. Masonry Type: Provide with offset top flange for embedment in masonry mortar joint.

7. Accessories:
   a. Flexible-Flashing Retainer: Provide resilient plastic or rubber accessory to secure flexible flashing in reglet where clearance does not permit use of standard metal counterflashing or where Drawings show reglet without metal counterflashing.
   b. Counterflashing Wind-Restraint Clips: Provide clips to be installed before counterflashing to prevent wind uplift of counterflashing lower edge.


2.5 FABRICATION, GENERAL

A. General: Custom fabricate sheet metal flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to design, dimensions, geometry, metal thickness, and other characteristics of item indicated. Fabricate items at the shop to greatest extent possible.

   1. Fabricate sheet metal flashing and trim in thickness or weight needed to comply with performance requirements, but not less than that specified for each application and metal.
   2. Obtain field measurements for accurate fit before shop fabrication.
   3. Form sheet metal flashing and trim without excessive oil canning, buckling, and tool marks and true to line and levels indicated, with exposed edges folded back to form hems.
   4. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces exposed to view.

B. Fabrication Tolerances: Fabricate sheet metal flashing and trim that is capable of installation to a tolerance of 1/4 inch in 20 feet on slope and location lines as indicated and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.

C. Fabrication Tolerances: Fabricate sheet metal flashing and trim that is capable of installation to tolerances specified in MCA's "Guide Specification for Residential Metal Roofing."

D. Sealed Joints: Form nonexpansion but movable joints in metal to accommodate elastomeric sealant.

E. Expansion Provisions: Where lapped expansion provisions cannot be used, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with butyl sealant concealed within joints.

F. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal.

G. Fabricate cleats and attachment devices of sizes as recommended by SMACNA's "Architectural Sheet Metal Manual" and by FMG Loss Prevention Data Sheet 1-49 for application, but not less than thickness of metal being secured.
H. Seams: Fabricate nonmoving seams with flat-lock seams. Tin edges to be seamed, form seams, and solder.

I. Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with elastomeric sealant unless otherwise recommended by sealant manufacturer for intended use. Rivet joints where necessary for strength.

J. Seams for Aluminum: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints where necessary for strength.

K. Do not use graphite pencils to mark metal surfaces.

2.6 ROOF DRAINAGE SHEET METAL FABRICATIONS

A. Hanging Gutters: Fabricate to cross section indicated, complete with end pieces, outlet tubes, and other accessories as required. Fabricate in minimum 96-inch- (2400-mm-) long sections. Furnish flat-stock gutter spacers and gutter brackets fabricated from same metal as gutters, of size recommended by SMACNA but not less than twice the gutter thickness. Fabricate expansion joints, expansion-joint covers, gutter bead reinforcing bars, and gutter accessories from same metal as gutters.

1. Gutter Style: As shown on Drawings
2. Expansion Joints: Lap type Built in.
3. Accessories: Continuous removable leaf screen with sheet metal frame and hardware cloth screen Valley baffles.
4. Gutters with Girth up to 15 Inches: Fabricate from the following materials:

B. Built-in Gutters: Fabricate to cross section indicated, with riveted and soldered joints, complete with end pieces, outlet tubes, and other special accessories as required. Fabricate in minimum 96-inch- (2400-mm-) long sections. Fabricate expansion joints and accessories from same metal as gutters unless otherwise indicated.

1. Fabricate gutters with built-in expansion joints and gutter-end expansion joints at walls.
2. Accessories: Continuous removable leaf screen with sheet metal frame and hardware cloth screen Bronze wire ball downspout strainer Wire ball downspout strainer.
3. Fabricate from the following materials:
   a. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft..

C. Downspouts: Fabricate round downspouts complete with mitered elbows. Furnish with metal hangers, from same material as downspouts, and anchors.

2. Manufactured Hanger Style: SMACNA figure designation 1-34A 1-34B 1-34C 1-34D 1-34E.
3. Fabricate from the following materials:
   a. Aluminum: 0.024 inch thick.
D. Parapet Scuppers: Fabricate scuppers of dimensions required with closure flange trim to exterior, 4-inch- wide wall flanges to interior, and base extending 4 inches beyond cant or tapered strip into field of roof. Fasten gravel guard angles to base of scupper. Fabricate from the following materials:

1. Aluminum: 0.032 inch thick.

E. Conductor Heads: Fabricate conductor heads with flanged back and stiffened top edge and of dimensions and shape indicated complete with outlet tubes, exterior flange trim, and built-in overflows. Fabricate from the following materials:

1. Aluminum: 0.032 inch thick.

F. Splash Pans: Fabricate from the following materials:

1. Aluminum: 0.040 inch thick.

2.7 LOW-SLOPE ROOF SHEET METAL FABRICATIONS

A. Roof-Edge Flashing (Gravel Stop) and Fascia Cap: Fabricate in minimum 96-inch- long, but not exceeding 10-foot- long, sections. Furnish with 6-inch- wide, joint cover plates.

1. Joint Style: Lap, 4 inches wide Butt, with 12-inch- wide, concealed backup plate Butt, with 6-inch- wide, exposed cover plates Butt, with 12-inch- wide, concealed backup plate and 6-inch- wide, exposed cover plates.

2. Fabricate with scuppers spaced 10 feet apart, of dimensions required with 4-inch- (100-mm-) wide flanges and base extending 4 inches beyond cant or tapered strip into field of roof. Fasten gravel guard angles to base of scupper.

3. Fabricate from the following materials:

   a. Aluminum: 0.050 inch thick.

B. Copings: Fabricate in minimum 96-inch- long, but not exceeding 10-foot- long, sections. Fabricate joint plates of same thickness as copings. Furnish with continuous cleats to support edge of external leg and drill elongated holes for fasteners on interior leg. Miter corners, seal, and solder or weld watertight.

1. Coping Profile: SMACNA figure designation 3-4A 3-4B 3-4C 3-4D 3-4E 3-4F 3-4G.

2. Joint Style: Butt, with 12-inch- wide, concealed backup plate Butt, with 6-inch- wide, exposed cover plates Butt, with 12-inch- wide, concealed backup plate and 6-inch- wide, exposed cover plates.

3. Fabricate from the following materials:

   a. Aluminum: 0.050 inch thick.

C. Roof-Penetration Flashing: Fabricate from the following materials:
1. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft..

D. Roof-Drain Flashing: Fabricate from the following materials:

1. Zinc-Tin Alloy-Coated Stainless Steel: 0.015 inch thick.

2.8 STEEP-SLOPE ROOF SHEET METAL FABRICATIONS

A. Apron, Step, Cricket, and Backer Flashing: Fabricate from the following materials:

1. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft..

B. Valley Flashing: Fabricate from the following materials:

1. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft..

C. Drip Edges: Fabricate from the following materials:

1. Aluminum: 0.032 inch thick.
2. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft..

D. Eave, Rake, Ridge, and Hip Flashing: Fabricate from the following materials:

1. Aluminum: 0.032 inch thick.
2. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft..

E. Counterflashing: Fabricate from the following materials:

1. Aluminum: 0.032 inch thick.
2. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft..

F. Flashing Receivers: Fabricate from the following materials:

1. Aluminum: 0.032 inch thick.
2. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft..

G. Roof-Penetration Flashing: Fabricate from the following materials:

1. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.
2.9 WALL SHEET METAL FABRICATIONS

A. Through-Wall Flashing: Fabricate continuous flashings in minimum 96-inch-long, but not exceeding 12-foot-long, sections, under copings, at shelf angles, and where indicated. Fabricate discontinuous lintel, sill, and similar flashings to extend 6 inches beyond each side of wall openings. Form with 2-inch-(50-mm-) high, end dams where flashing is discontinuous. Fabricate from the following materials:

1. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.

B. Opening Flashings in Frame Construction: Fabricate head, sill, jamb, and similar flashings to extend 4 inches (100 mm) beyond wall openings. Form head and sill flashing with 2-inch-(50-mm-) high, end dams. Fabricate from the following materials:

1. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.

C. Wall Expansion-Joint Cover: Fabricate from the following materials:

1. Zinc-Tin Alloy-Coated Copper: 16 oz./sq. ft.

2.10 MISCELLANEOUS SHEET METAL FABRICATIONS

A. Equipment Support Flashing: Fabricate from the following materials:

1. Zinc-Tin Alloy-Coated Stainless Steel: 0.018 inch thick.

B. Overhead-Piping Safety Pans: Fabricate from the following materials:

1. Zinc-Tin Alloy-Coated Copper: 24 oz./sq. ft.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions and other conditions affecting performance of the Work.

1. Verify compliance with requirements for installation tolerances of substrates.
2. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.

B. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 UNDERLAYMENT INSTALLATION

A. General: Install underlayment as indicated on Drawings.

B. Polyethylene Sheet: Install polyethylene sheet with adhesive for anchorage to minimize use of mechanical fasteners under sheet metal flashing and trim. Apply in shingle fashion to shed water, with lapped and taped joints of not less than 2 inches.

C. Felt Underlayment: Install felt underlayment with adhesive for temporary anchorage to minimize use of mechanical fasteners under sheet metal flashing and trim. Apply in shingle fashion to shed water, with lapped joints of not less than 2 inches.

D. Self-Adhering Sheet Underlayment: Install self-adhering sheet underlayment, wrinkle free. Apply primer if required by underlayment manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation; use primer rather than nails for installing underlayment at low temperatures. Apply in shingle fashion to shed water, with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side edges not less than 3-1/2 inches. Roll laps with roller. Cover underlayment within 14 days.

3.3 INSTALLATION, GENERAL

A. General: Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement. Use fasteners, solder, welding rods, protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.

1. Install sheet metal flashing and trim true to line and levels indicated. Provide uniform, neat seams with minimum exposure of solder, welds, and sealant.
2. Install sheet metal flashing and trim to fit substrates and to result in watertight performance. Verify shapes and dimensions of surfaces to be covered before fabricating sheet metal.
3. Space cleats not more than 12 inches apart. Anchor each cleat with two fasteners. Bend tabs over fasteners.
4. Install exposed sheet metal flashing and trim without excessive oil canning, buckling, and tool marks.
5. Install sealant tape where indicated.
6. Torch cutting of sheet metal flashing and trim is not permitted.
7. Do not use graphite pencils to mark metal surfaces.

B. Metal Protection: Where dissimilar metals will contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with bituminous coating or by other permanent separation as recommended by SMACNA.

1. Coat back side of uncoated aluminum and stainless-steel sheet metal flashing and trim with bituminous coating where flashing and trim will contact wood, ferrous metal, or cementitious construction.
2. **Underlayment:** Where installing metal flashing directly on cementitious or wood substrates, install a course of felt underlayment and cover with a slip sheet or install a course of polyethylene sheet.

C. **Expansion Provisions:** Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet <Insert dimension> with no joints allowed within 24 inches of corner or intersection. Where lapped expansion provisions cannot be used or would not be sufficiently watertight, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with sealant concealed within joints.

D. **Fastener Sizes:** Use fasteners of sizes that will penetrate wood sheathing not less than 1-1/4 inches for nails and not less than 3/4 inch for wood screws metal decking not less than recommended by fastener manufacturer to achieve maximum pull-out resistance <Insert size requirement>.

E. **Seal joints as shown and as required for watertight construction.**
   1. Where sealant-filled joints are used, embed hooked flanges of joint members not less than 1 inch into sealant. Form joints to completely conceal sealant. When ambient temperature at time of installation is moderate, between 40 and 70 deg F, set joint members for 50 percent movement each way. Adjust setting proportionately for installation at higher ambient temperatures. Do not install sealant-type joints at temperatures below 40 deg F.
   2. Prepare joints and apply sealants to comply with requirements in Division 07 Section "Joint Sealants."

F. **Soldered Joints:** Clean surfaces to be soldered, removing oils and foreign matter. Pre-tin edges of sheets to be soldered to a width of 1-1/2 inches, except reduce pre-tinning where pre-tinned surface would show in completed Work.
   1. Do not solder metallic-coated steel and aluminum sheet.
   2. Pre-tinning is not required for zinc-tin alloy-coated stainless steel and zinc-tin alloy-coated copper.
   3. Do not use torches for soldering. Heat surfaces to receive solder and flow solder into joint. Fill joint completely. Completely remove flux and spatter from exposed surfaces.
   4. **Stainless-Steel Soldering:** Tin edges of uncoated sheets using solder recommended for stainless steel and acid flux. Promptly remove acid flux residue from metal after tinning and soldering. Comply with solder manufacturer's recommended methods for cleaning and neutralization.
   5. **Copper Soldering:** Tin edges of uncoated copper sheets using solder for copper.

G. **Rivets:** Rivet joints in where indicated and where necessary for strength.

3.4 **ROOF DRAINAGE SYSTEM INSTALLATION**

A. **General:** Install sheet metal roof drainage items to produce complete roof drainage system according to SMACNA recommendations and as indicated. Coordinate installation of roof perimeter flashing with installation of roof drainage system.
B. Hanging Gutters: Join sections with riveted and soldered joints or with lapped joints sealed with sealant. Provide for thermal expansion. Attach gutters at eave or fascia to firmly anchored gutter brackets spaced not more than 36 inches apart. Provide end closures and seal watertight with sealant. Slope to downspouts.

1. Fasten gutter spacers to front and back of gutter.
2. Loosely lock straps to front gutter bead and anchor to roof deck.
3. Anchor and loosely lock back edge of gutter to continuous cleat eave or apron flashing.
4. Anchor back of gutter that extends onto roof deck with cleats spaced not more than 24 inches apart.
5. Anchor gutter with spikes and ferrules spaced not more than 24 inches (600 mm) 30 inches apart.
6. Install gutter with expansion joints at locations indicated, but not exceeding, 50 feet apart. Install expansion-joint caps.
7. Install continuous gutter screens on gutters with noncorrosive fasteners, removable hinged to swing open for cleaning gutters.

C. Built-in Gutters: Join sections with riveted and soldered or lapped joints sealed with sealant. Provide for thermal expansion. Slope to downspouts. Provide end closures and seal watertight with sealant.

1. Install felt underlayment layer in built-in gutter trough and extend to drip edge at eaves and under felt underlayment on roof sheathing. Lap sides a minimum of 2 inches over underlying course. Lap ends a minimum of 4 inches. Stagger end laps between succeeding courses at least 72 inches. Fasten with roofing nails. Install slip sheet over felt underlayment.
2. Anchor and loosely lock back edge of gutter to continuous cleat eave or apron flashing.
3. Anchor back of gutter that extends onto roof deck with cleats spaced not more than 24 inches apart.
4. Install gutter with expansion joints at locations indicated, but not exceeding, 50 feet apart. Install expansion-joint caps.

D. Downspouts: Join sections with 1-1/2-inch telescoping joints.

1. Provide hangers with fasteners designed to hold downspouts securely to walls. Locate hangers at top and bottom and at approximately 60 inches o.c. in between.
2. Provide elbows at base of downspout to direct water away from building.
3. Connect downspouts to underground drainage system indicated.


F. Parapet Scuppers: Install scuppers where indicated through parapet. Continuously support scupper, set to correct elevation, and seal flanges to interior wall face, over cants or tapered edge strips, and under roofing membrane.

1. Anchor scupper closure trim flange to exterior wall and solder or seal with elastomeric sealant to scupper.
2. Loosely lock front edge of scupper with conductor head.
3. Solder or seal with elastomeric sealant exterior wall scupper flanges into back of conductor head.
G. Conductor Heads: Anchor securely to wall with elevation of conductor head rim 1 inch below scupper gutter discharge.

H. Expansion-Joint Covers: Install expansion-joint covers at locations and of configuration indicated. Lap joints a minimum of 4 inches in direction of water flow.

3.5 ROOF FLASHING INSTALLATION

A. General: Install sheet metal flashing and trim to comply with performance requirements, sheet metal manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, set units true to line, and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.

B. Roof Edge Flashing: Anchor to resist uplift and outward forces according to recommendations in SMACNA's "Architectural Sheet Metal Manual" and as indicated. Interlock bottom edge of roof edge flashing with continuous cleat anchored to substrate at staggered 3-inch centers.

C. Roof Edge Flashing: Anchor to resist uplift and outward forces according to recommendations in FMG Loss Prevention Data Sheet 1-49 for specified wind zone and as indicated. Interlock bottom edge of roof edge flashing with continuous cleat anchored to substrate at 24-inch (600-mm) 16-inch centers.

D. Copings: Anchor to resist uplift and outward forces according to recommendations in SMACNA's "Architectural Sheet Metal Manual" and as indicated.

1. Interlock exterior bottom edge of coping with continuous cleat anchored to substrate at 16-inch centers.
2. Anchor interior leg of coping with washers and screw fasteners through slotted holes at 24-inch centers.

E. Copings: Anchor to resist uplift and outward forces according to recommendations in FMG Loss Prevention Data Sheet 1-49 for specified wind zone and as indicated.

1. Interlock exterior bottom edge of coping with continuous cleat anchored to substrate at 16-inch centers.
2. Anchor interior leg of coping with screw fasteners and washers at 24-inch centers.

F. Pipe or Post Counterflashing: Install counterflashing umbrella with close-fitting collar with top edge flared for elastomeric sealant, extending a minimum of 4 inches over base flashing. Install stainless-steel draw band and tighten.

G. Counterflashing: Coordinate installation of counterflashing with installation of base flashing. Insert counterflashing in reglets or receivers and fit tightly to base flashing. Extend counterflashing 4 inches over base flashing. Lap counterflashing joints a minimum of 4 inches and bed with sealant. Secure in a waterproof manner by means of snap-in installation and sealant or lead wedges and sealant interlocking folded seam or blind rivets and sealant anchor and washer at 36-inch centers.
H. Roof-Penetration Flashing: Coordinate installation of roof-penetration flashing with installation of roofing and other items penetrating roof. Seal with elastomeric butyl sealant and clamp flashing to pipes that penetrate roof.

3.6 WALL FLASHING INSTALLATION

A. General: Install sheet metal wall flashing to intercept and exclude penetrating moisture according to SMACNA recommendations and as indicated. Coordinate installation of wall flashing with installation of wall-opening components such as windows, doors, and louvers.

B. Through-Wall Flashing: Installation of through-wall flashing is specified in Division 04 Section "Unit Masonry Stone Masonry."

C. Reglets: Installation of reglets is specified in Division 03 Section "Cast-in-Place Concrete Division 04 Section "Unit Masonry."

D. Opening Flashings in Frame Construction: Install continuous head, sill, jamb, and similar flashings to extend 4 inches <min.> beyond wall openings.

3.7 MISCELLANEOUS FLASHING INSTALLATION

A. Overhead-Piping Safety Pans: Suspend pans independent from structure above as indicated on Drawings. Pipe and install drain line to plumbing waste or drainage system.

B. Equipment Support Flashing: Coordinate installation of equipment support flashing with installation of roofing and equipment. Weld or seal flashing with elastomeric sealant to equipment support member.

3.8 ERECTION TOLERANCES

A. Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerance of 1/4 inch in 20 feet on slope and location lines as indicated and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.

B. Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerances specified in MCA's "Guide Specification for Residential Metal Roofing."

3.9 CLEANING AND PROTECTION

A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.

B. Clean and neutralize flux materials. Clean off excess solder.

C. Clean off excess sealants.

D. Remove temporary protective coverings and strippable films as sheet metal flashing and trim are installed unless otherwise indicated in manufacturer's written installation instructions. On
completion of installation, remove unused materials and clean finished surfaces. Maintain in a clean condition during construction.

E. Replace sheet metal flashing and trim that have been damaged or that have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 076200
SECTION 077200 - ROOF ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Roof curbs.
2. Equipment supports.
3. Roof hatches.
4. Pipe supports.
5. Roof walkways.
6. Preformed flashing sleeves.

1.3 PERFORMANCE REQUIREMENTS

A. General Performance: Roof accessories shall withstand exposure to weather and resist thermally induced movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, installation, or other defects in construction.

1.4 SUBMITTALS

A. Product Data: For each type of roof accessory indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.

B. Shop Drawings: For roof accessories. Include plans, elevations, keyed details, and attachments to other work. Indicate dimensions, loadings, and special conditions. Distinguish between plant- and field-assembled work.

C. Samples: For each exposed product and for each color and texture specified, prepared on Samples of size to adequately show color.

D. Coordination Drawings: Roof plans, drawn to scale, and coordinating penetrations and roof-mounted items. Show the following:

1. Size and location of roof accessories specified in this Section.
2. Method of attaching roof accessories to roof or building structure.
3. Other roof-mounted items including mechanical and electrical equipment, ductwork, piping, and conduit.
4. Required clearances.

E. Operation and Maintenance Data: For roof accessories to include in operation and maintenance manuals.

F. Warranty: Sample of special warranty.

1.5 COORDINATION

A. Coordinate layout and installation of roof accessories with roofing membrane, base flashing, interfacing and adjoining construction to provide a leakproof, weathertight, secure, and noncorrosive installation.

B. Coordinate dimensions with rough-in information or Shop Drawings of equipment to be supported.

1.6 WARRANTY

A. Special Warranty on Painted Finishes: Manufacturer's standard form in which manufacturer agrees to repair finishes or replace roof accessories that show evidence of deterioration of factory-applied finishes within specified warranty period.

1. Fluoropolymer Finish: Deterioration includes, but is not limited to, the following:

   a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
   b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
   c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.

2. Finish Warranty Period: 25 years from date of Substantial Completion.

PART 2 - PRODUCTS

A. Fasteners: Roof accessory manufacturer's recommended fasteners suitable for application and metals being fastened. Match finish of exposed fasteners with finish of material being fastened. Provide nonremovable fastener heads to exterior exposed fasteners. Furnish the following unless otherwise indicated:

2.2 ROOF CURBS

A. Roof Curbs: Internally reinforced roof-curb units with integral spring-type vibration isolators and capable of supporting superimposed live and dead loads, including equipment loads and other construction indicated on Drawings; with welded or mechanically fastened and sealed corner joints, integral metal cant, and integrally formed deck-mounting flange at perimeter bottom.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawingsor comparable product by one of the following:
   a. AES Industries, Inc.
   b. Curbs Plus, Inc.
   c. Custom Solution Roof and Metal Products.
   d. Greenheck Fan Corporation.
   e. LM Curbs.
   f. Metallic Products Corp.
   g. Milcor Inc.; Commercial Products Group of Hart & Cooley, Inc.
   h. Pate Company (The).
   i. Roof Products, Inc.
   j. Safe Air of Illinois.
   k. Thybar Corporation.
   l. Vent Products Co., Inc.

B. Size: Coordinate dimensions with roughing-in information or Shop Drawings of equipment to be supported.

C. Loads: See HUAC, electrical, and plumbing roof mounted equipment requirements for landing.

D. Material: Aluminum-zinc alloy-coated steel sheet, 0.079 inch (2.01 mm) thick.
   1. Finish: Baked enamel or powder coat
   2. Color: As selected by Architect from manufacturer's full range.

E. Material: Aluminum sheet, 0.090 inch (2.28 mm) thick.
   1. Finish: Baked enamel or powder coat
   2. Color: As selected by Architect from manufacturer's full range

F. Material: Stainless-steel sheet, 0.078 inch (1.98 mm) thick.
   1. Finish: No. 2D, directional polish finish.

G. Construction:
   1. Insulation: Factory insulated with cellulosic -fiber board insulation, thickness as indicated in the drawings.
   2. Liner: Same material as curb, of manufacturer's standard thickness and finish.
   3. Factory-installed wood nailer at top of curb, continuous around curb perimeter.
   4. On ribbed or fluted metal roofs, form deck-mounting flange at perimeter bottom to conform to roof profile.
   5. Fabricate curbs to minimum height of 12 inches (300 mm) above finished roof surface unless otherwise indicated.
   6. Top Surface: Level around perimeter with roof slope accommodated by sloping the deck-mounting flange.
   7. Sloping Roofs: Where roof slope exceeds 1:48, fabricate curb with perimeter curb height tapered to accommodate roof slope so that top surface of perimeter curb is level. Equip unit with water diverter or cricket on side that obstructs water flow.
2.3 EQUIPMENT SUPPORTS

A. Equipment Supports: Internally reinforced metal equipment supports capable of supporting superimposed live and dead loads, including equipment loads and other construction indicated on Drawings; with welded or mechanically fastened and sealed corner joints, integral metal cant, and integrally formed deck-mounting flange at perimeter bottom.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

2. Basis-of-Design Product: Subject to compliance with requirements, provide product as indicated on Drawings or comparable product by one of the following:

   a. AES Industries, Inc.
   b. Curbs Plus, Inc.
   c. Custom Solution Roof and Metal Products.
   d. Greenheck Fan Corporation.
   e. LM Curbs.
   f. Milcor Inc.; Commercial Products Group of Hart & Cooley, Inc.
   g. Pate Company (The).
   h. Roof Products, Inc.
   i. Thybar Corporation.
   j. Vent Products Co., Inc.

B. Size: Coordinate dimensions with roughing-in information or Shop Drawings of equipment to be supported.

C. Loads: See HVAC, electrical, and plumbing roof mounted equipment for loading requirements.

D. Material: Aluminum-zinc alloy-coated steel sheet, 0.079 inch (2.01 mm) thick.

   1. Finish: Mill phosphatized Factory prime coating Two-coat fluoropolymer Baked enamel or powder coat <Insert finish>.
   2. Color: As indicated by manufacturer's designations Match Architect's sample As selected by Architect from manufacturer's full range <Insert color>.

E. Material: Aluminum sheet, 0.090 inch (2.28 mm) thick.

   1. Finish: Baked enamel or powder coat
   2. Color: As selected by Architect from manufacturer's full range

F. Material: Stainless-steel sheet, 0.078 inch (1.98 mm) thick.

   1. Finish: No. 2D, directional polish finish

G. Construction:

   1. Insulation: Factory insulated with 1-1/2-inch- (38-mm-) thick cellulosic fiber board insulation.
2. Liner: Same material as equipment support, of manufacturer's standard thickness and finish.

3. Factory-installed continuous wood nailers 5-1/2 inches (140 mm) wide at tops of equipment supports.

4. Metal Counterflashing: Manufacturer's standard, removable, fabricated of same metal and finish as equipment support.

5. On ribbed or fluted metal roofs, form deck-mounting flange at perimeter bottom to conform to roof profile.

6. Fabricate equipment supports to minimum height of 12 inches (300 mm) above finished roof surface unless otherwise indicated.

7. Sloping Roofs: Where roof slope exceeds 1:48, fabricate each support with height to accommodate roof slope so that tops of supports are level with each other. Equip supports with water diverters or crickets on sides that obstruct water flow.


2.4 ROOF HATCH

A. Roof Hatches: Metal roof-hatch units with lids and insulated double-walled curbs, welded or mechanically fastened and sealed corner joints, continuous lid-to-curb counterflashing and weathertight perimeter gasketing, integral metal cant, and integrally formed deck-mounting flange at perimeter bottom.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

   a. AES Industries, Inc.
   b. Babcock-Davis.
   c. Bilco Company (The).
   d. Bristolite Skylights.
   e. Custom Solution Roof and Metal Products.
   f. Dur-Red Products.
   g. Hi Pro International, Inc.
   h. J. L. Industries, Inc.
   i. Metallic Products Corp.
   j. Milcor Inc.; Commercial Products Group of Hart & Cooley, Inc.
   k. Naturalite Skylight Systems; Vistawall Group (The).
   l. Nystrom.
   m. O'Keeffe's Inc.
   n. Pate Company (The).
   o. Precision Ladders, LLC.

2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings comparable product by one of the following:

   a. AES Industries, Inc.
   b. Babcock-Davis.
   c. Bilco Company (The).
   d. Bristolite Skylights.
   e. Custom Solution Roof and Metal Products.
   f. Dur-Red Products.
   g. Hi Pro International, Inc.
   h. J. L. Industries, Inc.
   i. Metallic Products Corp.
   j. Milcor Inc.; Commercial Products Group of Hart & Cooley, Inc.
   k. Naturalite Skylight Systems; Vistawall Group (The).
   l. Nystrom.
   m. O'Keeffe's Inc.
   n. Pate Company (The).
   o. Precision Ladders, LLC.

B. Type and Size: Single-leaf lid, 30 by 54 inches (750 by 1370 mm)

C. Type and Size: Double-leaf lid, 72 by 96 inches (1830 by 2440 mm)

D. Loads: Minimum 50-lbf/sq. ft. (2.4-kPa) external live load and 30-lbf/sq. ft. (1.26-kPa) internal uplift load.
1. Dome Glazing: Minimum 50-lbf/sq. ft. (2.4-kPa) external live load and 30-lbf/sq. ft. (1.26-kPa) internal uplift load.

E. Hatch Material: Aluminum-zinc alloy-coated steel sheet, 0.079 inch (2.01 mm) thick.
   1. Finish: Baked enamel or powder coat
   2. Color: As selected by Architect from manufacturer's full range

F. Hatch Material: Aluminum sheet, 0.090 inch (2.28 mm) thick.
   1. Finish: Baked enamel or powder coat
   2. Color: As selected by Architect from manufacturer's full range.

G. Hatch Material: Stainless-steel sheet, 0.078 inch (1.98 mm) thick.
   1. Finish: No. 2D, directional polish finish

H. Construction:
   1. Insulation: Cellulosic-fiber board.
   2. Hatch Lid: Opaque, insulated, and double walled, with manufacturer's standard metal liner of same material and finish as outer metal lid.
   3. Hatch Lid: Glazed, insulated, and double walled, with manufacturer's standard metal liner of same material and finish as outer metal lid.
   4. Curb Liner: Manufacturer's standard, of same material and finish as metal curb.
   5. On ribbed or fluted metal roofs, form flange at perimeter bottom to conform to roof profile.
   6. Fabricate curbs to minimum height of 12 inches (300 mm) unless otherwise indicated.
   7. Sloping Roofs: Where slope or roof deck exceeds 1:48, fabricate curb with perimeter curb height that is tapered to accommodate roof slope so that top surfaces of perimeter curb are level. Equip hatch with water diverter or cricket on side that obstructs water flow.

I. Hatch-Lid Glazing: Double polycarbonate glazing of thickness capable of resisting indicated loads.
   2. Outer Double-Dome Color: Gray tinted, transparent
   3. Inner Double-Dome Color: Colorless, transparent

J. Hardware: Stainless-steel spring latch with turn handles, butt- or pintle-type hinge system, and padlock hasps inside and outside.
   1. Provide two-point latch on lids larger than 84 inches (2130 mm).
   2. Provide remote-control operation.

K. Safety Railing System: Roof-hatch manufacturer's standard system including rails, clamps, fasteners, safety barrier at railing opening, and accessories required for a complete installation; attached to roof hatch and complying with 29 CFR 1910.23 requirements and authorities having jurisdiction.
1. Height: 42 inches (1060 mm) above finished roof deck.
2. Posts and Rails: Galvanized-steel pipe, 1-1/4 inches (31 mm) in diameter or galvanized-steel tube, 1-5/8 inches (41 mm) in diameter.
3. Flat Bar: Galvanized steel, 2 inches (50 mm) high by 3/8 inch (9 mm) thick.
4. Maximum Opening Size: System constructed to prevent passage of a sphere 21 inches (533 mm) in diameter.
5. Chain Passway Barrier: Galvanized proof coil chain with quick link on fixed end.
7. Post and Rail Tops and Ends: Weather resistant, closed or plugged with prefabricated end fittings.
8. Provide weep holes or another means to drain entrapped water in hollow sections of handrail and railing members.
9. Fabricate joints exposed to weather to be watertight.
10. Fasteners: Manufacturer's standard, finished to match railing system.
11. Finish: Manufacturer's standard unless otherwise indicated in drawings.
   a. Color: As selected by Architect from manufacturer's full range

L. Ladder-Assist Post: Roof-hatch manufacturer's standard device for attachment to roof-access ladder.
   1. Operation: Post locks in place on full extension; release mechanism returns post to closed position.
   2. Height: 42 inches (1060 mm) above finished roof deck.
   4. Post: 1-5/8-inch- (41-mm-) diameter pipe.
   5. Finish: Manufacturer's standard baked enamel or powder coat
   a. Color: As selected by Architect from manufacturer's full range

2.5 PIPE SUPPORTS

A. Pipe Supports: Adjustable-height, extruded-aluminum tube, filled with urethane insulation; 2 inches (50 mm) in diameter; with aluminum baseplate, EPDM base seal, manufacturer's recommended hardware for mounting to structure or structural roof deck as indicated, and extruded-aluminum carrier assemblies; suitable for quantity of pipe runs and sizes.
   1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   2. Basis-of-Design Product: Subject to compliance with requirements, provide product as indicated on Drawings or comparable product by one of the following:
      a. Thaler Metal USA Inc.
   3. Pipe Support Height: As indicated on Drawings.
   4. Roller Assembly: With stainless-steel roller, sized for supported pipes.
   5. Pipe Support Flashing: Manufacturer's standard insulated sleeve flashing with integral base flange; copper sheet, 16 oz. (0.55 mm) thick.
6. Finish: Manufacturer's standard

B. Lighting Supports: Epoxy-coated, hollow steel pipe support, filled with urethane insulation; with epoxy-coated steel baseplate, EPDM base seal, manufacturer's recommended hardware for mounting to structure or structural roof deck as indicated, and threaded stainless-steel cap.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

2. Basis-of-Design Product: Subject to compliance with requirements, provide product as indicated on Drawings or comparable product by one of the following:

   a. Thaler Metal USA Inc.

3. Height: 14 inches (356 mm).


5. Pipe Support Flashing: Manufacturer's standard insulated sleeve flashing with integral base flange; copper sheet, 16 oz. (0.55 mm) thick.

6. Finish: Manufacturer's standard

C. Light-Duty Pipe Supports: Extruded-aluminum base assembly and Type 304 stainless-steel roller assembly for pipe sizes indicated, including manufacturer's recommended load-distributing baseplate.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

2. Basis-of-Design Product: Subject to compliance with requirements, provide product as indicated on Drawings or comparable product by one of the following:

   a. Thaler Metal USA Inc.

3. Finish: Manufacturer's standard

D. Duct Supports: Extruded-aluminum, urethane-insulated supports, 2 inches (50 mm) in diameter; with manufacturer's recommended hardware for mounting to structure or structural roof deck.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

2. Basis-of-Design Product: Subject to compliance with requirements, provide product as indicated on Drawings or comparable product by one of the following:

   a. Thaler Metal USA Inc.

3. Finish: Manufacturer's standard
2.6 ROOF WALKWAYS

A. Roof Walkway: Metal planking formed from multiple C-shaped channels with upper surface punched in serrated diamond or rectangular shapes to produce raised slip-resistant surface and drainage holes. Provide support framing, brackets, connectors, nosings, and other accessories and components needed for complete installation. Include step units or stairs of similar construction for changes in elevation. Equip with safety railings that are acceptable to authorities having jurisdiction, where height of walkway or stairs requires them.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

2. Basis-of-Design Product: Subject to compliance with requirements, provide product as indicated on Drawings or comparable product by one of the following:

   a. GS Metals Corp.
   b. Miro Industries, Inc.
   c. PHP Systems/Design.
   d. Unistrut Corporation.

3. Plank Width: As indicated.
4. Walkway Width: As indicated
5. Channel Depth: As indicated.
6. Metal Material: 0.079-inch- (2.01-mm-) thick zinc-coated (galvanized) steel sheet.
7. Support Stands: Manufacturer's standard, with protective pads compatible with roofing material.
8. Support Pads: Continuous wood isolation pads, pressure-preservative treated as specified in Division 06 Section "Miscellaneous Rough Carpentry" attach roof-walkway supports to pads so that supports are separated from roof membrane surface and walkway support loads are distributed evenly.
9. Finish: Manufacturer's standard

2.7 PREFORMED FLASHING SLEEVES

A. Exhaust Vent Flashing: Double-walled metal flashing sleeve or boot, insulation filled, with integral deck flange, 18 inches (450 mm) high, with removable metal hood and slotted metal collar.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

2. Basis-of-Design Product: Subject to compliance with requirements, provide product as indicated on Drawings or comparable product by one of the following:

   a. Custom Solution Roof and Metal Products.
   b. Thaler Metal USA Inc.

3. Metal: Copper sheet, 16 oz. (0.55 mm) thick
4. Diameter: As indicated
5. Finish: Manufacturer's standard
B. Vent Stack Flashing: Metal flashing sleeve, uninsulated, with integral deck flange.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

2. Basis-of-Design Product: Subject to compliance with requirements, provide product as indicated on Drawings or comparable product by one of the following:

   a. Custom Solution Roof and Metal Products.
   b. Milcor Inc.; Commercial Products Group of Hart & Cooley, Inc.
   c. Thaler Metal USA Inc.

3. Metal: Copper sheet, 16 oz. (0.55 mm) thick
4. Height: 13 inches (330 mm)
5. Diameter: As indicated
6. Finish: Manufacturer's standard

2.8 GENERAL FINISH REQUIREMENTS

A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions, and other conditions affecting performance of the Work.

B. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.

C. Verify dimensions of roof openings for roof accessories.

D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. General: Install roof accessories according to manufacturer's written instructions.

1. Install roof accessories level, plumb, true to line and elevation, and without warping, jogs in alignment, excessive oil canning, buckling, or tool marks.

2. Anchor roof accessories securely in place so they are capable of resisting indicated loads.

3. Use fasteners, separators, sealants, and other miscellaneous items as required to complete installation of roof accessories and fit them to substrates.
4. Install roof accessories to resist exposure to weather without failing, rattling, leaking, or loosening of fasteners and seals.

B. Metal Protection: Protect metals against galvanic action by separating dissimilar metals from contact with each other or with corrosive substrates by painting contact surfaces with bituminous coating or by other permanent separation as recommended by manufacturer.
   1. Coat concealed side of uncoated aluminum or stainless-steel roof accessories with bituminous coating where in contact with wood, ferrous metal, or cementitious construction.
   2. Underlayment: Where installing roof accessories directly on cementitious or wood substrates, install a course of felt underlayment and cover with a slip sheet, or install a course of polyethylene sheet.

C. Roof Curb Installation: Install each roof curb so top surface is level.

D. Equipment Support Installation: Install equipment supports so top surfaces are level with each other.

E. Roof-Hatch Installation:
   1. Install roof hatch so top surface of hatch curb is level.
   2. Verify that roof hatch operates properly. Clean, lubricate, and adjust operating mechanism and hardware.
   3. Attach safety railing system to roof-hatch curb.
   4. Attach ladder-assist post according to manufacturer's written instructions.

F. Roof Walkway Installation:
   1. Verify that locations of access and servicing points for roof-mounted equipment are served by locations of roof walkways.
   2. Remove ballast from top surface of low-slope roofing at locations of contact with roof-walkway supports.
   3. Install roof walkway support pads prior to placement of roof walkway support stands onto low-slope roofing.
   4. Redistribute removed ballast after installation of support pads.

G. Preformed Flashing-Sleeve Installation: Secure flashing sleeve to roof membrane according to flashing-sleeve manufacturer's written instructions.

H. Seal joints with elastomeric sealant as required by roof accessory manufacturer.

3.3 REPAIR AND CLEANING

A. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing according to ASTM A 780.
B. Touch up factory-primed surfaces with compatible primer ready for field painting according to Division 09 painting Sections.

C. Clean exposed surfaces according to manufacturer's written instructions.

D. Clean off excess sealants.

E. Replace roof accessories that have been damaged or that cannot be successfully repaired by touch up finish or similar minor repair procedures.

END OF SECTION 077200
SECTION 078413 - PENETRATION FIRESTOPPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Penetrations in fire-resistance-rated walls.
   2. Penetrations in horizontal assemblies.
   3. Penetrations in smoke barriers.

B. Related Sections include the following:
   1. Section 092900, Gypsum Board Assemblies.
   2. Section 0921 16.23, Gypsum Board Shaft-Wall Assemblies.
   3. Divisions 23 AND 25, Sections specifying duct and piping penetrations.
   4. Divisions 26, 27, AND 28, Sections specifying cable and conduit penetrations.

1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

B. LEED Submittal: If requested in drawings
   1. Product Data for Credit EQ 4.1: For penetration firestopping, including printed statement of VOC content and chemical components.

C. Product Schedule: For each penetration firestopping system. Include location and design designation of qualified testing and inspecting agency.
   1. Where Project conditions require modification to a qualified testing and inspecting agency's illustration for a particular penetration firestopping condition, submit illustration, with modifications marked, approved by penetration firestopping manufacturer's fire-protection engineer as an engineering judgment or equivalent fire-resistance-rated assembly.

D. Qualification Data: For qualified Installer.
E. Installer Certificates: From Installer indicating penetration firestopping has been installed in compliance with requirements and manufacturer's written recommendations.

F. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for penetration firestopping.

1.4 PERFORMANCE REQUIREMENTS

A. General: For the following constructions, provide through-penetration firestop systems that are produced and installed to resist spread of fire according to requirements indicated, resist passage of smoke and other gases, and maintain original fire-resistance rating of assembly penetrated.
   1. Fire-resistance-rated and smoke barrier non-loaded-bearing walls, including partitions, with fire-protection-rated openings.
   2. Fire-resistance-rated floor assemblies.
   3. Fire-resistance-rated roof assemblies.

B. F-Rated Systems: Prove through-penetration firestop systems with F-ratings indicated, as determined per ASTM E 814, but not less than equaling or exceeding fire-resistance rating of constructions penetrated.

C. T-Rated Systems: For the following conditions, provide through-penetration firestop systems with T-ratings indicated, as well as F-ratings, as determined per ASTM E 814, where systems protect penetrating items exposed to potential contact with adjacent materials in occupiable floor areas:
   1. Penetrations located outside wall cavities.
   2. Penetrations located outside fire-resistant shaft enclosures.
   3. Penetrations located in construction containing fire-protection-rated openings.
   4. Penetrating items larger than 4-inch- (100-mm-) diameter normal pipe or 16 sq. in (100 sq. cm) in overall cross-sectional area.

D. For through-penetration firestop systems exposed to view, traffic, moisture, and physical damage, provide products that after curing do not deteriorate when exposed to these conditions both during and after construction.
   1. For piping penetrations for plumbing and wet-pipe sprinkler systems, provide moisture-resistant through-penetration firestop systems.
   2. For floor penetrations with annular spaces exceeding 4 inches (100 mm) in width and exposed to possible loading and traffic, provide firestop systems capable of supporting floor loads involved either by installing floor plates or by other means.
   3. For penetrations involving insulated piping, provide through-penetration firestop systems not requiring removal of insulation.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: An experienced installer who has completed through-penetration firestop systems similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.

B. Installer Qualifications: A firm experienced in installing penetration firestopping similar in material, design, and extent to that indicated for this Project, whose work has resulted in
construction with a record of successful performance. Qualifications include having the necessary experience, staff, and training to install manufacturer's products per specified requirements. Manufacturer's willingness to sell its penetration firestopping products to Contractor or to Installer engaged by Contractor does not in itself confer qualification on buyer.

C. Fire-Test-Response Characteristics: Provide through-penetration firestop systems that comply with the following requirements and those specified in “Performance Requirements” Article:

1. Firestopping tests are performed by a qualified testing and inspecting agency for UL, ITS, ICC-ES or another agency performing testing and follow-up inspection services for firestop systems acceptable to authorities having jurisdiction.

2. Through-penetration firestop systems are identical to those tested per ASTM E 814. Provide rated systems complying with the following requirements:

   a. Through-penetration firestop system products bear classification marking of qualified testing and inspecting agency.
   b. Through-penetration firestop systems correspond to those indicated by reference to through-penetration firestop system designations listed by the following:

      1) UL in its "Fire Resistance Directory."
      2) ITS in “Directory of Listed Products.”

D. Preinstallation Conference: Conduct conference at Project site.

1.6 PROJECT CONDITIONS

A. Environmental Limitations: Do not install penetration firestopping when ambient or substrate temperatures are outside limits permitted by penetration firestopping manufacturers or when substrates are wet because of rain, frost, condensation, or other causes.

B. Install and cure penetration firestopping per manufacturer's written instructions using natural means of ventilations or, where this is inadequate, forced-air circulation.

1.7 COORDINATION

A. Coordinate construction of openings and penetrating items to ensure that penetration firestopping is installed according to specified requirements.

B. Coordinate sizing of sleeves, openings, core-drilled holes, or cut openings to accommodate penetration firestopping.

C. Notify Owner's testing agency at least seven days in advance of penetration firestopping installations; confirm dates and times on day preceding each series of installations.
PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

2. Grace Construction Products.
3. Hilti, Inc.
6. NUCO Inc.
7. 3M Fire Protection Products.
9. USG Corporation.

2.2 PENETRATION FIRESTOPPING

A. Provide penetration firestopping that is produced and installed to resist spread of fire according to requirements indicated, resist passage of smoke and other gases, and maintain original fire-resistance rating of construction penetrated. Penetration firestopping systems shall be compatible with one another, with the substrates forming openings, and with penetrating items if any.

B. Penetrations in Fire-Resistance-Rated Walls: Provide penetration firestopping with ratings determined per ASTM E 814 or UL 1479, based on testing at a positive pressure differential of 0.01-inch wg

1. Fire-resistance-rated walls include fire walls fire-barrier walls smoke-barrier walls and fire partitions.
2. F-Rating: Not less than the fire-resistance rating of constructions penetrated.

C. Penetrations in Horizontal Assemblies: Provide penetration firestopping with ratings determined per ASTM E 814 or UL 1479, based on testing at a positive pressure differential of 0.01-inchwg

1. Horizontal assemblies include floors floor/ceiling assemblies and ceiling membranes of roof/ceiling assemblies.
2. F-Rating: At least 1 hour, but not less than the fire-resistance rating of constructions penetrated.
3. T-Rating: At least 1 hour, but not less than the fire-resistance rating of constructions penetrated except for floor penetrations within the cavity of a wall.

D. Penetrations in Smoke Barriers: Provide penetration firestopping with ratings determined per UL 1479.
1. **L-Rating:** Not exceeding 5.0 cfm/sq. ft. (0.025 cu. m/s per sq. m) of penetration opening at 0.30-inch wg (74.7 Pa) at both ambient and elevated temperatures.

E. **W-Rating:** Provide penetration firestopping showing no evidence of water leakage when tested according to UL 1479.

F. **Exposed Penetration Firestopping:** Provide products with flame-spread and smoke-developed indexes of less than 25 and 450, respectively, as determined per ASTM E 84.

G. **VOC Content:** Provide penetration firestopping that complies with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):

1. Architectural Sealants: 250 g/L.
2. Sealant Primers for Nonporous Substrates: 250 g/L.
3. Sealant Primers for Porous Substrates: 775 g/L.

H. **Accessories:** Provide components for each penetration firestopping system that are needed to install fill materials and to maintain ratings required. Use only those components specified by penetration firestopping manufacturer and approved by qualified testing and inspecting agency for firestopping indicated.

1. Permanent forming/damming/backing materials, including the following:
   a. Slag-wool-fiber or rock-wool-fiber insulation.
   b. Sealants used in combination with other forming/damming/backing materials to prevent leakage of fill materials in liquid state.
   c. Fire-rated form board.
   d. Fillers for sealants.

2. Temporary forming materials.
5. Steel sleeves.

2.3 **FILL MATERIALS**

A. **Cast-in-Place Firestop Devices:** Factory-assembled devices for use in cast-in-place concrete floors and consisting of an outer metallic sleeve lined with an intumescent strip, a radial extended flange attached to one end of the sleeve for fastening to concrete formwork, and a neoprene gasket.

B. **Latex Sealants:** Single-component latex formulations that do not re-emulsify after cure during exposure to moisture.

C. **Firestop Devices:** Factory-assembled collars formed from galvanized steel and lined with intumescent material sized to fit specific diameter of penetrant.

D. **Intumescent Composite Sheets:** Rigid panels consisting of aluminum-foil-faced elastomeric sheet bonded to galvanized-steel sheet.
E. Intumescent Putties: Nonhardening dielectric, water-resistant putties containing no solvents, inorganic fibers, or silicone compounds.

F. Intumescent Wrap Strips: Single-component intumescent elastomeric sheets with aluminum foil on one side.

G. Mortars: Prepackaged dry mixes consisting of a blend of inorganic binders, hydraulic cement, fillers, and lightweight aggregate formulated for mixing with water at Project site to form a nonshrinking, homogeneous mortar.

H. Pillows/Bags: Reusable heat-expanding pillows/bags consisting of glass-fiber cloth cases filled with a combination of mineral-fiber, water-insoluble expansion agents, and fire-retardant additives. Where exposed, cover openings with steel-reinforcing wire mesh to protect pillows/bags from being easily removed.

I. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

J. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below:

1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces, and nonsag formulation for openings in vertical and sloped surfaces, unless indicated firestopping limits use of nonsag grade for both opening conditions.

2.4 MIXING

A. For those products requiring mixing before application, comply with penetration firestopping manufacturer's written instructions for accurate proportioning of materials, water (if required), type of mixing equipment, selection of mixer speeds, mixing containers, mixing time, and other items or procedures needed to produce products of uniform quality with optimum performance characteristics for application indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions, with Installer present, for compliance with requirements for opening configurations, penetrating items, substrates, and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Cleaning: Clean out openings immediately before installing penetration firestopping to comply with manufacturer's written instructions and with the following requirements:
1. Remove from surfaces of opening substrates and from penetrating items foreign materials that could interfere with adhesion of penetration firestopping.

2. Clean opening substrates and penetrating items to produce clean, sound surfaces capable of developing optimum bond with penetration firestopping. Remove loose particles remaining from cleaning operation.

3. Remove laitance and form-release agents from concrete.

B. Priming: Prime substrates where recommended in writing by manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.

C. Masking Tape: Use masking tape to prevent penetration firestopping from contacting adjoining surfaces that will remain exposed on completion of the Work and that would otherwise be permanently stained or damaged by such contact or by cleaning methods used to remove stains. Remove tape as soon as possible without disturbing firestopping's seal with substrates.

3.3 INSTALLATION

A. General: Install penetration firestopping to comply with manufacturer's written installation instructions and published drawings for products and applications indicated.

B. Install forming materials and other accessories of types required to support fill materials during their application and in the position needed to produce cross-sectional shapes and depths required to achieve fire ratings indicated.

1. After installing fill materials and allowing them to fully cure, remove combustible forming materials and other accessories not indicated as permanent components of firestopping.

C. Install fill materials for firestopping by proven techniques to produce the following results:

1. Fill voids and cavities formed by openings, forming materials, accessories, and penetrating items as required to achieve fire-resistance ratings indicated.

2. Apply materials so they contact and adhere to substrates formed by openings and penetrating items.

3. For fill materials that will remain exposed after completing the Work, finish to produce smooth, uniform surfaces that are flush with adjoining finishes.

3.4 IDENTIFICATION

A. Identify penetration firestopping with preprinted metal or plastic labels. Attach labels permanently to surfaces adjacent to and within 6 inches (150 mm) of firestopping edge so labels will be visible to anyone seeking to remove penetrating items or firestopping. Use mechanical fasteners or self-adhering-type labels with adhesives capable of permanently bonding labels to surfaces on which labels are placed. Include the following information on labels:

1. The words "Warning - Penetration Firestopping - Do Not Disturb. Notify Building Management of Any Damage."

2. Contractor's name, address, and phone number.
3. Designation of applicable testing and inspecting agency.
4. Date of installation.
5. Manufacturer's name.
6. Installer's name.

3.5 FIELD QUALITY CONTROL

A. Owner will engage a qualified testing agency to perform tests and inspections.

B. Where deficiencies are found or penetration firestopping is damaged or removed because of testing, repair or replace penetration firestopping to comply with requirements.

C. Proceed with enclosing penetration firestopping with other construction only after inspection reports are issued and installations comply with requirements.

3.6 CLEANING AND PROTECTION

A. Clean off excess fill materials adjacent to openings as the Work progresses by methods and with cleaning materials that are approved in writing by penetration firestopping manufacturers and that do not damage materials in which openings occur.

B. Provide final protection and maintain conditions during and after installation that ensure that penetration firestopping is without damage or deterioration at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, immediately cut out and remove damaged or deteriorated penetration firestopping and install new materials to produce systems complying with specified requirements.

3.7 PENETRATION FIRESTOPPING SCHEDULE

A. Where UL-classified systems are indicated, they refer to system numbers in UL's "Fire Resistance Directory" under product Category XHEZ.

B. Where Intertek ETL SEMKO-listed systems are indicated, they refer to design numbers in Intertek ETL SEMKO's "Directory of Listed Building Products" under "Firestop Systems."

C. Where FM Global-approved systems are indicated, they refer to design numbers listed in FM Global's "Building Materials Approval Guide" under "Wall and Floor Penetration Fire Stops."

D. Firestopping with No Penetrating Items:
   1. Intertek ETL SEMKO-Listed Systems.
   2. FM Global-Approved Systems.
   3. F-Rating: 2 hours.
   4. T-Rating: 2 hours.
   5. L-Rating at Ambient: Less than <Insert cfm/sq. ft. (cu. m/s per sq. m)>.
   6. L-Rating at 400 deg F (204 deg C).
   7. W-Rating: No leakage of water at completion of water leakage testing.
   8. Type of Fill Materials: As required to achieve rating.
E. Firestopping for Metallic Pipes, Conduit, or Tubing:

1. Intertek ETL SEMKO-Listed Systems.
2. FM Global-Approved Systems.
3. F-Rating: 2 hours.
4. T-Rating: 2 hours.
5. L-Rating at Ambient.
6. L-Rating at 400 deg F (204 deg C).
7. W-Rating: No leakage of water at completion of water leakage testing.
8. Type of Fill Materials: As required to achieve rating.

F. Firestopping for Nonmetallic Pipe, Conduit, or Tubing:

1. Intertek ETL SEMKO-Listed Systems.
2. FM Global-Approved Systems.
3. F-Rating: 2 hours.
4. T-Rating: 2 hours.
5. L-Rating at Ambient.
6. L-Rating at 400 deg F (204 deg C).
7. W-Rating: No leakage of water at completion of water leakage testing.
8. Type of Fill Materials: As required to achieve rating.

G. Firestopping for Electrical Cables:

1. Intertek ETL SEMKO-Listed Systems.
2. FM Global-Approved Systems.
3. F-Rating: 2 hours.
4. T-Rating: 2 hours.
5. L-Rating at Ambient.
6. L-Rating at 400 deg F (204 deg C).
7. W-Rating: No leakage of water at completion of water leakage testing.
8. Type of Fill Materials: As required to achieve rating.

H. Firestopping for Cable Trays with Electric Cables FS-<#>:

1. Intertek ETL SEMKO-Listed Systems.
2. FM Global-Approved Systems.
3. F-Rating: 2 hours.
4. T-Rating: 2 hours.
5. L-Rating at Ambient.
6. L-Rating at 400 deg F (204 deg C).
7. W-Rating: No leakage of water at completion of water leakage testing.
8. Type of Fill Materials: As required to achieve rating.

I. Firestopping for Insulated Pipes FS-<#>:

1. Intertek ETL SEMKO-Listed Systems.
2. FM Global-Approved Systems.
3. F-Rating: 2 hours.
4. T-Rating: 2 hours.
5. L-Rating at Ambient.
J. Firestopping for Miscellaneous Electrical Penetrants:
   1. Intertek ETL SEMKO-Listed Systems.
   2. FM Global-Approved Systems.
   3. F-Rating: 2 hours.
   4. T-Rating: 2 hours.
   5. L-Rating at Ambient.
   6. L-Rating at 400 deg F (204 deg C).
   7. W-Rating: No leakage of water at completion of water leakage testing.
   8. Type of Fill Materials: As required to achieve rating.

K. Firestopping for Miscellaneous Mechanical Penetrants:
   1. Intertek ETL SEMKO-Listed Systems.
   2. FM Global-Approved Systems.
   3. F-Rating: 2 hours.
   4. T-Rating: 2 hours.
   5. L-Rating at Ambient.
   6. L-Rating at 400 deg F (204 deg C).
   7. W-Rating: No leakage of water at completion of water leakage testing.
   8. Type of Fill Materials: As required to achieve rating.

L. Firestopping for Groupings of Penetrants[ FS-<#>]:
   1. Intertek ETL SEMKO-Listed Systems.
   2. FM Global-Approved Systems.
   3. F-Rating: 2 hours.
   4. T-Rating: 2 hours.
   5. L-Rating at Ambient.
   6. L-Rating at 400 deg F (204 deg C).
   7. W-Rating: No leakage of water at completion of water leakage testing.
   8. Type of Fill Materials: As required to achieve rating.
SECTION 079200 - JOINT SEALANTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Silicone joint sealants.
   2. Urethane joint sealants.
   3. Latex joint sealants.
   4. Preformed joint sealants.
   5. Acoustical joint sealants.

B. Related Sections:
   1. Division 04 Section "Unit Masonry" for masonry control and expansion joint fillers and gaskets.
   2. Division 08 Section "Glazing" for glazing sealants.
   3. Division 09 Section "Gypsum Board" for sealing perimeter joints.
   4. Division 09 Section "Tiling" for sealing tile joints.
   5. Division 09 Section "Acoustical Panel Ceilings" and "Acoustical Tile Ceilings" for sealing edge moldings at perimeters with acoustical sealant.

1.3 PRECONSTRUCTION TESTING

A. Preconstruction Compatibility and Adhesion Testing: Submit to joint-sealant manufacturers, for testing indicated below, samples of materials that will contact or affect joint sealants.

   1. Use manufacturer's standard test method to determine whether priming and other specific joint preparation techniques are required to obtain rapid, optimum adhesion of joint sealants to joint substrates.
   2. Submit not fewer than eight pieces of each kind of material, including joint substrates, shims, joint-sealant backings, secondary seals, and miscellaneous materials.
   3. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
   4. For materials failing tests, obtain joint-sealant manufacturer's written instructions for corrective measures including use of specially formulated primers.
   5. Testing will not be required if joint-sealant manufacturers submit joint preparation data that are based on previous testing, not older than 24 months, of sealant products for adhesion to, and compatibility with, joint substrates and other materials matching those submitted.
B. Preconstruction Field-Adhesion Testing: Before installing sealants, field test their adhesion to Project joint substrates as follows:

1. Locate test joints where indicated on Project or, if not indicated, as directed by Architect.
2. Conduct field tests for each application indicated below:
   a. Each kind of sealant and joint substrate indicated.
3. Notify Architect seven days in advance of dates and times when test joints will be erected.
4. Arrange for tests to take place with joint-sealant manufacturer's technical representative present.
      1) For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
5. Report whether sealant failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. For sealants that fail adhesively, retest until satisfactory adhesion is obtained.
6. Evaluation of Preconstruction Field-Adhesion-Test Results: Sealants not evidencing adhesive failure from testing, in absence of other indications of noncompliance with requirements, will be considered satisfactory. Do not use sealants that fail to adhere to joint substrates during testing.

1.4 SUBMITTALS

A. Product Data: For each joint-sealant product indicated.

B. Samples for Initial Selection: Manufacturer's color charts consisting of strips of cured sealants showing the full range of colors available for each product exposed to view.

C. Samples for Verification: For each kind and color of joint sealant required, provide Samples with joint sealants in 1/2-inch- (13-mm-) wide joints formed between two 6-inch- (150-mm-) long strips of material matching the appearance of exposed surfaces adjacent to joint sealants.

D. Joint-Sealant Schedule: Include the following information:
   1. Joint-sealant application, joint location, and designation.
   2. Joint-sealant manufacturer and product name.

E. Qualification Data: For qualified Installer and testing agency.

F. Product Certificates: For each kind of joint sealant and accessory, from manufacturer.
G. Sealant, Waterproofing, and Restoration Institute (SWRI) Validation Certificate: For each 
sealant specified to be validated by SWRI's Sealant Validation Program.

H. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified 
testing agency, indicating that sealants comply with requirements.

I. Preconstruction Compatibility and Adhesion Test Reports: From sealant manufacturer, 
indicating the following:

1. Materials forming joint substrates and joint-sealant backings have been tested for 
compatibility and adhesion with joint sealants.
2. Interpretation of test results and written recommendations for primers and substrate 
preparation needed for adhesion.

J. Warranties: Sample of special warranties.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved 
for installation of units required for this Project.

B. Source Limitations: Obtain each kind of joint sealant from single source from single 
manufacturer.

C. Product Testing: Test joint sealants using a qualified testing agency.

1. Testing Agency Qualifications: An independent testing agency qualified according to 
ASTM C 1021 to conduct the testing indicated.
2. Test according to SWRI's Sealant Validation Program for compliance with requirements 
specified by reference to ASTM C 920 for adhesion and cohesion under cyclic 
movement, adhesion-in-peel, and indentation hardness.

D. Mockups: Install sealant in mockups of assemblies specified in other Sections that are indicated 
to receive joint sealants specified in this Section. Use materials and installation methods 
specified in this Section.

E. Preinstallation Conference: Conduct conference at Project site.

1.6 PROJECT CONDITIONS

A. Do not proceed with installation of joint sealants under the following conditions:

1. When ambient and substrate temperature conditions are outside limits permitted by joint-
sealant manufacturer or are below 40 deg F (5 deg C).
2. When joint substrates are wet.
3. Where joint widths are less than those allowed by joint-sealant manufacturer for 
applications indicated.
4. Where contaminants capable of interfering with adhesion have not yet been removed 
from joint substrates.
1.7 WARRANTY

A. Special Installer's Warranty: Manufacturer's standard form in which Installer agrees to repair or replace joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.

1. Warranty Period: Two years from date of Substantial Completion.

B. Special Manufacturer's Warranty: Manufacturer's standard form in which joint-sealant manufacturer agrees to furnish joint sealants to repair or replace those that do not comply with performance and other requirements specified in this Section within specified warranty period.

1. Warranty Period: Two years from date of Substantial Completion.

C. Special warranties specified in this article exclude deterioration or failure of joint sealants from the following:

1. Movement of the structure caused by structural settlement or errors attributable to design or construction resulting in stresses on the sealant exceeding sealant manufacturer's written specifications for sealant elongation and compression.
2. Disintegration of joint substrates from natural causes exceeding design specifications.
3. Mechanical damage caused by individuals, tools, or other outside agents.
4. Changes in sealant appearance caused by accumulation of dirt or other atmospheric contaminants.

PART 2 - PRODUCTS

2.1 MATERIALS, GENERAL

A. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer, based on testing and field experience.

B. VOC Content of Interior Sealants: Provide sealants and sealant primers for use inside the weatherproofing system that comply with the following limits for VOC content when calculated according to 40 CFR 59, Part 59, Subpart D (EPA Method 24):

1. Architectural Sealants: 250 g/L.
2. Sealant Primers for Nonporous Substrates: 250 g/L.
3. Sealant Primers for Porous Substrates: 775 g/L.

C. Liquid-Applied Joint Sealants: Comply with ASTM C 920 and other requirements indicated for each liquid-applied joint sealant specified, including those referencing ASTM C 920 classifications for type, grade, class, and uses related to exposure and joint substrates.

1. Suitability for Immersion in Liquids. Where sealants are indicated for Use I for joints that will be continuously immersed in liquids, provide products that have undergone testing according to ASTM C 1247. Liquid used for testing sealants is deionized water, unless otherwise indicated.
D. Stain-Test-Response Characteristics: Where sealants are specified to be nonstaining to porous substrates, provide products that have undergone testing according to ASTM C 1248 and have not stained porous joint substrates indicated for Project.

E. Suitability for Contact with Food: Where sealants are indicated for joints that will come in repeated contact with food, provide products that comply with 21 CFR 177.2600.

F. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range. If not selected otherwise, use clear, paintable.

2.2 SILICONE JOINT SEALANTS

A. Single-Component, Nonsag, Neutral-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 100/50, for Use NT.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
   a. Dow Corning Corporation; 790 NS Parking Structure Sealant.
   b. GE Advanced Materials - Silicones; SilPruf LM SCS2700.
   c. Pecora Corporation; 301 NS, 311 NS, 890, or 890FTS.
   d. Sika Corporation, Construction Products Division; SikaSil-C990.
   e. Tremco Incorporated; Spectrem 800.

B. Single-Component, Nonsag, Neutral-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 50, for Use NT.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
   a. BASF Building Systems; Omniseal 50.
   b. Dow Corning Corporation; 756 SMS 791 795 995.
   c. GE Advanced Materials - Silicones; SilGlaze II SCS2800 SilPruf NB SCS9000 SilPruf SCS2000 UltraPruf II SCS2900.
   d. Pecora Corporation; 864 895 898.
   e. Polymeric Systems, Inc.; PSI-641.
   f. Sika Corporation, Construction Products Division; SikaSil-C995.
   g. Tremco Incorporated; Spectrem 2 Spectrem 3.
   h. <

C. Single-Component, Nonsag, Neutral-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 25, for Use NT.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
   a. Dow Corning Corporation; 799.
   b. GE Advanced Materials - Silicones; UltraGlaze SSG4000 UltraGlaze SSG4000AC.
e. Tremco Incorporated; Proglaze SSG Tremsil 600.

D. Single-Component, Nonsag, Acid-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 25, for Use NT.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

   b. Dow Corning Corporation; 999-A.
   c. GE Advanced Materials - Silicones; Construction SCS1200.
   d. Pecora Corporation; 860.
   e. Polymeric Systems, Inc.; PSI-601.
   g. Tremco Incorporated; Tremsil 200.

E. Mildew-Resistant, Single-Component, Nonsag, Neutral-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 25, for Use NT.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

   a. Pecora Corporation; 898.

F. Mildew-Resistant, Single-Component, Acid-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 25, for Use NT.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

   a. BASF Building Systems; Omniplus.
   b. Dow Corning Corporation; 786 Mildew Resistant.
   c. GE Advanced Materials - Silicones; Sanitary SCS1700.
   d. Tremco Incorporated; Tremsil 200 Sanitary.

2.3 URETHANE JOINT SEALANTS

A. Single-Component, Nonsag, Urethane Joint Sealant: ASTM C 920, Type S, Grade NS, Class 100/50, for Use NT.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

   a. Sika Corporation, Construction Products Division; Sikaflex - 15LM.
   b. Tremco Incorporated; Vulkem 921 Dymonic FC.

B. Single-Component, Nonsag, Urethane Joint Sealant: ASTM C 920, Type S, Grade NS, Class 50, for Use NT.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
   a. Pacific Polymers International, Inc.; Elasto-Thane 230 LM Type II.
   b. Polymeric Systems, Inc.; PSI-901.

C. Single-Component, Nonsag, Urethane Joint Sealant: ASTM C 920, Type S, Grade NS, Class 25, for Use NT.

   1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
      a. BASF Building Systems; Sonolastic NP1 Sonolastic TX1 Sonolastic Ultra.
      c. Pecora Corporation; Dynatrol I-XL.
      d. Polymeric Systems, Inc.; Flexiprene 1000.
      e. Sika Corporation, Construction Products Division; Sikaflex - 1a.
      f. Tremco Incorporated; Dymonic Vulkem 116.
      g. Bostik, Inc.; Chem-Calk 950.
      h. Pecora Corporation; Urespan NR-201.
      i. Polymeric Systems, Inc.; Flexiprene 952.
      j. Sika Corporation, Construction Products Division; Sikaflex - 1CSL.
      k. Tremco Incorporated; Vulkem 45.

D. Multicomponent, Nonsag, Urethane Joint Sealant: ASTM C 920, Type M, Grade NS, Class 50, for Use NT.

   1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
      a. Pecora Corporation; Dynatrol II.
      b. Polymeric Systems, Inc.; PSI-270.
      c. Tremco Incorporated; Dymeric 240 Dymeric 240 FC.

E. Multicomponent, Nonsag, Urethane Joint Sealant: ASTM C 920, Type M, Grade NS, Class 25, for Use NT.

   1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
      a. BASF Building Systems; Sonolastic NP 2.
      c. Pecora Corporation; Dynatred.
      d. Sika Corporation, Construction Products Division; Sikaflex - 2c NS Sikaflex - 2c EZ Mix.
      e. Tremco Incorporated; Vulkem 227.

F. Multicomponent, Nonsag, Traffic-Grade, Urethane Joint Sealant: ASTM C 920, Type M, Grade NS, Class 50, for Use T.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
   b. Tremco Incorporated; Dymeric 240 FC.

G. Multicomponent, Nonsag, Traffic-Grade, Urethane Joint Sealant: ASTM C 920, Type M, Grade NS, Class 25, for Use T.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
   a. BASF Building Systems; Sonolastic NP 2.
   b. LymTal International, Inc.; Iso-Flex 885 SG.
   c. Pecora Corporation; Dynatred.
   d. Sika Corporation, Construction Products Division; Sikaflex - 2c NS Sikaflex - 2c EZ Mix.
   e. Tremco Incorporated; Vulkem 227.

H. Immersible, Single-Component, Nonsag, Traffic-Grade, Urethane Joint Sealant: ASTM C 920, Type S, Grade NS, Class 25, for Uses T and I.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
   a. BASF Building Systems; Sonolastic NP1.
   b. Sika Corporation, Construction Products Division; Sikaflex - 1a.
   c. Tremco Incorporated; Vulkem 116.


1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
   a. Sika Corporation, Construction Products Division; Sikaflex - 1CSL.
   b. Tremco Incorporated; Vulkem 45.

J. Immersible Multicomponent, Nonsag, Traffic-Grade, Urethane Joint Sealant: ASTM C 920, Type M, Grade NS, Class 25, for Uses T and I.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
   a. BASF Building Systems; Sonolastic NP 2.
   b. LymTal International, Inc.; Iso-Flex 885 SG.
   c. May National Associates, Inc.; Bondaflex PUR 2 NS.
   d. Pecora Corporation; Dynatred.
   e. Tremco Incorporated; Vulkem 227.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

   a. LymTal International, Inc.; Iso-Flex 880 GB.
   b. Tremco Incorporated; Vulkem 245.

2.4 POLYSULFIDE JOINT SEALANTS

A. Single-Component, Nonsag, Polysulfide Joint Sealant: ASTM C 920, Type S, Grade NS, Class 25, for Use NT.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:


B. Multicomponent, Nonsag, Polysulfide Joint Sealant: ASTM C 920, Type M, Grade NS, Class 25, for Use NT.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

   a. BASF Building Systems; Sonolastic Polysulfide Sealant.
   b. Pecora Corporation; Synthacalk GC-2+.

C. Multicomponent, Nonsag, Traffic-Grade, Polysulfide Joint Sealant: ASTM C 920, Type M, Grade NS, Class 25, for Use T.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

   a. BASF Building Systems; Sonolastic Polysulfide Sealant.
   b. Pecora Corporation; Synthacalk GC-2+.

D. Multicomponent, Pourable, Traffic-Grade, Polysulfide Joint Sealant: ASTM C 920, Type M, Grade P, Class 25, for Use T.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

   a. Pacific Polymers International, Inc.; Elastoseal 227 Type I.

E. Immersible, Multicomponent Nonsag, Traffic-Grade, Polysulfide Joint Sealant: ASTM C 920, Type M, Grade NS, Class 25, for Use T and Use I.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
   a. Pecora Corporation; Synthacalk GC-2+.

2.5 LATEX JOINT SEALANTS

   A. Latex Joint Sealant: Acrylic latex or siliconized acrylic latex, ASTM C 834, Type OP, Grade NF.

   1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
      a. BASF Building Systems; Sonolac.
      c. Pecora Corporation; AC-20+.
      d. Tremco Incorporated; Tremflex 834.

2.6 SOLVENT-RELEASE-CURING JOINT SEALANTS

   A. Acrylic-Based Joint Sealant: ASTM C 1311.

   1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
      a. Tremco Incorporated; Mono 555.

   B. Butyl-Rubber-Based Joint Sealant: ASTM C 1311.

   1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
      b. Pecora Corporation; BC-158.
      c. Tremco Incorporated; Tremco Butyl Sealant.

2.7 PREFORMED JOINT SEALANTS

   A. Prefomed Silicone Joint Sealants: Manufacturer’s standard sealant consisting of precured low-modulus silicone extrusion, in sizes to fit joint widths indicated, combined with a neutral-curing silicone sealant for bonding extrusions to substrates.

   1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
      a. Dow Corning Corporation; 123 Silicone Seal.
      b. GE Advanced Materials - Silicones; UltraSpan US1100.
      c. Pecora Corporation; Sil-Span.
      d. Sealex, Inc.; ImmerSeal.
B. Preformed Foam Joint Sealant: Manufacturer's standard preformed, precompressed, open-cell foam sealant manufactured from urethane foam with minimum density of 10 lb/cu. ft. (160 kg/cu. m) and impregnated with a nondrying, water-repellent agent. Factory produce in precompressed sizes in roll or stick form to fit joint widths indicated; coated on one side with a pressure-sensitive adhesive and covered with protective wrapping.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
   a. Dayton Superior Specialty Chemicals; Polytite Standard.
   b. EMSEAL Joint Systems, Ltd.; Emseal 25V.
   c. Sandell Manufacturing Co., Inc.; Polyseal.
   d. Schul International, Inc.; Sealtite Sealtite 50N.
   e. Willseal USA, LLC; Willseal 150 Willseal 250.

2.8 ACOUSTICAL JOINT SEALANTS

A. Acoustical Joint Sealant: Manufacturer's standard nonsag, paintable, nonstaining latex sealant complying with ASTM C 834. Product effectively reduces airborne sound transmission through perimeter joints and openings in building construction as demonstrated by testing representative assemblies according to ASTM E 90.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
   b. USG Corporation; SHEETROCK Acoustical Sealant.

2.9 JOINT SEALANT BACKING

A. General: Provide sealant backings of material that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

B. Cylindrical Sealant Backings: ASTM C 1330, closed cell or any type, as approved in writing by joint-sealant manufacturer for joint application indicated, and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance.

C. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint. Provide self-adhesive tape where applicable.

2.10 MISCELLANEOUS MATERIALS

A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.
B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.

C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions and the following requirements:

1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.

2. Clean porous joint substrate surfaces by brushing, grinding, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining after cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint substrates include the following:
   a. Concrete.
   b. Masonry.
   c. Unglazed surfaces of ceramic tile.
   d. Exterior insulation and finish systems.

3. Remove laitance and form-release agents from concrete.

4. Clean nonporous joint substrate surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous joint substrates include the following:
   a. Metal.
   b. Glass.
   c. Porcelain enamel.
   d. Glazed surfaces of ceramic tile.
B. Joint Priming: Prime joint substrates where recommended by joint-sealant manufacturer or as indicated by preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.

C. Masking Tape: Use masking tape where required to prevent contact of sealant or primer with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

3.3 INSTALLATION OF JOINT SEALANTS

A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.

B. Sealant Installation Standard: Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.

C. Install sealant backings of kind indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.

1. Do not leave gaps between ends of sealant backings.
2. Do not stretch, twist, puncture, or tear sealant backings.
3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

D. Install bond-breaker tape behind sealants where sealant backings are not used between sealants and backs of joints.

E. Install sealants using proven techniques that comply with the following and at the same time backings are installed:

1. Place sealants so they directly contact and fully wet joint substrates.
2. Completely fill recesses in each joint configuration.
3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.

F. Tooling of Nonsag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified in subparagraphs below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.

1. Remove excess sealant from surfaces adjacent to joints.
2. Use tooling agents that are approved in writing by sealant manufacturer and that do not discolor sealants or adjacent surfaces.
3. Provide concave joint profile per Figure 8A in ASTM C 1193, unless otherwise indicated.
4. Provide flush joint profile where indicated per Figure 8B in ASTM C 1193.
5. Provide recessed joint configuration of recess depth and at locations indicated per Figure 8C in ASTM C 1193.
   a. Use masking tape to protect surfaces adjacent to recessed tooled joints.

6. NOTE: All sealant applications must be finished with appropriate tool.

G. Installation of Preformed Silicone-Sealant System: Comply with the following requirements:
   1. Apply masking tape to each side of joint, outside of area to be covered by sealant system.
   2. Apply silicone sealant to each side of joint to produce a bead of size complying with preformed silicone-sealant system manufacturer's written instructions and covering a bonding area of not less than 3/8 inch (10 mm). Hold edge of sealant bead 1/4 inch (6 mm) inside masking tape.
   3. Within 10 minutes of sealant application, press silicone extrusion into sealant to wet extrusion and substrate. Use a roller to apply consistent pressure and ensure uniform contact between sealant and both extrusion and substrate.
   4. Complete installation of sealant system in horizontal joints before installing in vertical joints. Lap vertical joints over horizontal joints. At ends of joints, cut silicone extrusion with a razor knife.

H. Installation of Preformed Foam Sealants: Install each length of sealant immediately after removing protective wrapping. Do not pull or stretch material. Produce seal continuity at ends, turns, and intersections of joints. For applications at low ambient temperatures, apply heat to sealant in compliance with sealant manufacturer's written instructions.

I. Acoustical Sealant Installation: At sound-rated assemblies and elsewhere as indicated, seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical sealant. Install acoustical sealant at both faces of partitions at perimeters and through penetrations. Comply with ASTM C 919 and with manufacturer's written recommendations.

3.4 FIELD QUALITY CONTROL

A. Field-Adhesion Testing: Field test joint-sealant adhesion to joint substrates as follows:
   1. Extent of Testing: Test completed and cured sealant joints as follows:
      a. Perform 10 tests for the first 1000 feet (300 m) <Insert dimension> of joint length for each kind of sealant and joint substrate.
      b. Perform 1 test for each 1000 feet (300 m) of joint length thereafter or 1 test per each floor per elevation.

      a. For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
3. Inspect tested joints and report on the following:
   a. Whether sealants filled joint cavities and are free of voids.
   b. Whether sealant dimensions and configurations comply with specified requirements.
   c. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.

4. Record test results in a field-adhesion-test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions. Report all sealants pulled from test area by applying new sealants following same procedures used originally to seal joints. Ensure that original sealant surfaces are clean and that new sealant contacts original sealant.

B. Evaluation of Field-Adhesion Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.5 CLEANING

A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

3.6 PROTECTION

A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

3.7 JOINT-SEALANT SCHEDULE

A. Joint-Sealant Application: Exterior joints in horizontal traffic surfaces.

1. Joint Locations:
   a. Control and expansion joints in brick pavers.
   b. Isolation and contraction joints in cast-in-place concrete slabs.
   c. Joints between plant-precast architectural concrete paving units.
   d. Joints in stone paving units, including steps.
e. Tile control and expansion joints.
f. Joints between different materials listed above.
g. Other joints as indicated.

2. Silicone Joint Sealant: Single component, nonsag, traffic grade, neutral curing Single component, pourable, traffic grade, neutral curing or Multicomponent, pourable, traffic grade, neutral curing, as noted on Drawings.

3. Urethane Joint Sealant: Single component, nonsag, traffic grade Single component, pourable, traffic grade Multicomponent, nonsag, traffic grade, Class 50 Multicomponent, nonsag, traffic grade, Class 25, as noted on Drawings.

4. Polysulfide Joint Sealant: Multicomponent, nonsag, traffic grade Multicomponent, pourable, traffic grade, as noted on Drawings.


7. Joint-Sealant Color: As selected by Architect from manufacturer's full range of colors.

B. Joint-Sealant Application: Exterior joints in horizontal traffic surfaces subject to water immersion.

1. Joint Locations:
   a. Joints in pedestrian plazas.
   b. Joints in swimming pool decks.
   c. Other joints as indicated.

2. Urethane Joint Sealant: Immersible, single component, nonsag, traffic grade Immersible, single component, pourable, traffic grade Immersible, multicomponent, nonsag, traffic grade Immersible, multicomponent, pourable, traffic grade, as noted on Drawings.


4. Joint-Sealant Color: As indicated by manufacturer's designations Match Architect's sample As selected by Architect from manufacturer's full range of colors.


1. Joint Locations:
   b. Joints between plant-precast architectural concrete units.
   c. Control and expansion joints in unit masonry.
   d. Joints in dimension stone cladding.
   e. Joints in glass unit masonry assemblies.
   f. Joints in exterior insulation and finish systems.
   g. Joints between metal panels.
   h. Joints between different materials listed above.
   i. Perimeter joints between materials listed above and frames of doors windows and louvers.
   j. Control and expansion joints in ceilings and other overhead surfaces.
   k. Other joints as indicated.
2. Silicone Joint Sealant: Single component, nonsag, neutral curing, Class 100/50 Single component, nonsag, neutral curing, Class 50 Single component, nonsag, neutral curing, Class 25 Single component, nonsag, acid curing Multicomponent, nonsag, neutral curing.


6. Joint-Sealant Color: As selected by Architect from manufacturer's full range of colors. Use clear if not selected otherwise.

D. Joint-Sealant Application: Interior joints in horizontal traffic surfaces.

1. Joint Locations:
   b. Control and expansion joints in stone flooring.
   c. Control and expansion joints in brick flooring.
   d. Control and expansion joints in tile flooring.
   e. Other joints as indicated.

2. Silicone Joint Sealant: Single component, nonsag, traffic grade, neutral curing Single component, pourable, traffic grade, neutral curing Multicomponent, pourable, traffic grade, neutral curing.


4. Polysulfide Joint Sealant: Multicomponent, nonsag, traffic grade Multicomponent, pourable, traffic grade.


6. Joint-Sealant Color: As selected by Architect from manufacturer's full range of colors. Use clear if not selected otherwise.

E. Joint-Sealant Application: Interior joints in vertical surfaces and horizontal nontraffic surfaces.

1. Joint Locations:
   a. Control and expansion joints on exposed interior surfaces of exterior walls.
   b. Perimeter joints of exterior openings where indicated.
   c. Tile control and expansion joints.
   d. Vertical joints on exposed surfaces of interior unit masonry concrete walls and partitions.
   e. Joints on underside of plant-precast structural concrete beams and planks.
   f. Perimeter joints between interior wall surfaces and frames of interior doors windows and elevator entrances.
   g. Other joints as indicated.

2. Joint Sealant: Silicone or polyurethane.

3. Joint-Sealant Color: As selected by Architect from manufacturer's full range of colors.
F. Joint-Sealant Application: Mildew-resistant interior joints in vertical surfaces and horizontal nontraffic surfaces.

1. Joint Sealant Location:
   a. Joints between plumbing fixtures and adjoining walls, floors, and counters.
   b. Tile control and expansion joints where indicated.
   c. Other joints as indicated.

2. Joint Sealant: Mildew resistant, single component, nonsag, neutral curing, Silicone.

G. Joint-Sealant Application: Interior acoustical joints in vertical surfaces and horizontal nontraffic surfaces.

1. Joint Location:
   a. Acoustical joints where indicated.
   b. Other joints as indicated.

3. Joint-Sealant Color: As selected by Architect from manufacturer's full range.

END OF SECTION 079200